



NORLAND PRODUCTS INCORPORATED

2540 Route 130, Bldg 100, Cranbury, NJ 08512, USA

Tel • 609-395-1966

Fax • 609-395-9006

Website: www.norlandproducts.com

NORLAND OPTICAL ADHESIVE 164

Norland Optical Adhesive 1.64 is clear liquid adhesive that will cure when exposed long wavelength ultraviolet light. NOA 1.64 is recommended for bonding for glass to glass. Adhesion is also good with cellulose acetate butyrate. NOA 1.64 is cured by ultraviolet light between 315 to 395 nm. Full cure requires 6 Joules/cm². It has oxygen inhibited

Typical Properties of NOA 164

Viscosities at 25°C	60-80 cps
Color	clear
Refractive Index cured Polymer	1.64

Keep NOA 164 in a cool (5-22°C) dark place. If refrigerated, allow the adhesive to come to room temperature before using.

Care should be taken in handling this material. The material Safety Data Sheet should be read for this product. Prolonged contact with skin should be avoided and affected areas should be washed thoroughly with copious amounts of soap and water. If adhesive gets into eyes, flush with water for 15 minutes and seek medical attention.